JOHNSON MANUFACTURING COMPANY
Safety Data Sheet
To comply with 29CFR 1910.1200
OSHA's Hazard Communication Standard

Repair Bond Catalyst, 234-01

Repair Bond consists of 2 components: Resin & **Catalyst. Please read each SDS before using this product.**

1. PRODUCT AND COMPANY INFORMATION

Johnson Manufacturing Company
114 Lost Grove Road
Princeton IA 52768

Emergency Telephone 1-(563)-289-5123
CHEMTREC AFTER HOURS 1-(800)-424-9300
Revised: 4/1/2026 by JMC Product Safety

2. HAZARD IDENTIFICATION

GHS Classification:
Acute Tox. 4
Serious eye dam 1
Skin sens 1
Skin corr 1B
Acute aqua tox 3
Chronic aqua tox 2

GHS Label Elements:

BISPHENOL-A & PROPYLAMINES
WARNING

H Codes: H302, H311, H314, H317, H335, H400, H411
May be harmful if swallowed
May cause respiratory irritation
May cause allergic skin reaction
Causes serious eye damage
Harmful to aquatic life

P Codes:
P264, 201, 202, 281, 308+313, 280, 501, 261, 272, 210, 233, 271, 302+352, 333+313, 370+378, 403+233, 303+361+353+310, 363, 304+340, 321, 405, 305+351+338+310, 337+313
Do not handle until all safety precautions have been read and understood. Avoid breathing dust/mist/vapors/fumes/spray. Do not get in eyes, on skin, or on clothing. Use in a well ventilated area. Wear protective gloves/protective clothing/eye protection/face protection. In case of inadequate ventilation use respiratory protection. Do not breathe dust/fume/gas/mist/vapor/spray. Do not eat, drink or smoke when using this product. IF SWALLOWED: Rinse mouth. DO NOT induce vomiting. Immediately call a POISON CENTER/Doctor. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Wash with soap & water. Get medical advice/attention if you feel unwell. IF INHALED: Remove victim to fresh air and keep comfortable for breathing. Get medical advice/attention if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call POISON CENTER/Doctor. Wash thoroughly after use. Wash contaminated clothing before reuse. Store in a closed compatible container in cool dry place. Avoid release to the environment. Dispose of contents/container in accordance with specified local/regional/national/international regulations for disposal. Keep out of the reach of children. Read label and SDS prior to use.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous Component	CAS #	OSHA TWA	ACGIH TWA	Other Limits	Percent by Weight
3,3 ethylenoxybis propylamine	4246-51-9	NE	NE	NE	
Bisphenol-A epoxy resin	25068-38-6	NE	NE	NE	
Resorcinol	108-46-3	20 ppm	20 ppm	NE	
1,2,3 propanetryl ester-9-octadecanoic acid	74398-71-3	NE	NE	NE	

Only those ingredients listed in this section have been determined to be hazardous as defined in 29CFR 1910.1200.
An ingredient marked with an asterisk(*) is also listed in 29CFR 1910.1200(D) #4 as a known or suspected cancer hazard.

+ denotes a chemical regulated as toxic by the Environmental Protection Agency (EPA) as outlined in 40CFR Part 372 (section 313)

4. FIRST AID MEASURES

Signs and symptoms of exposure: Inhalation-Nose & throat irritation, headache, dizziness, difficulty breathing, coughing. Ingestion-nausea, vomiting, cramps. Skin-redness, burning, rash, dryness. Eye-redness, burning, tearing, blurred vision.

Medical conditions aggravated by exposure: Skin, kidney and respiratory conditions.
Emergency first aid procedures:
Skin: Flush with water immediately - Seek medical attention if necessary
Eyes: Flush with water for 15 minutes - Seek medical attention
Ingestion: DO NOT induce vomiting, drink large amounts of water - seek medical attention. Never give anything by mouth to an unconscious person
Inhalation: Remove to fresh air. Support respiration if required - Seek medical attention

5. FIREFIGHTING MEASURES

Extinguishing media: dry chemical.
Special fire fighting procedures: use self sustaining respiratory suit.
Unusual Fire and Explosion Hazards: May release oxides of nitrogen, carbon monoxide, carbon dioxide, various organics.

6. ACCIDENTAL RELEASE MEASURES

Methods and materials: Flush into chemical sewer or soak up with a suitable absorbent. Wear adequate protection as described in section 8.
Environmental Precautions: Avoid release to the environment. Collect spillage.

7. HANDLING & STORAGE

Wash thoroughly after use. Wash contaminated clothing before reuse. Store in a closed corrosive resistant container, with corrosive resistant liner, in cool dry place. Keep out of the reach of children. Read label and SDS prior to use.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational Exposure Limit Values: See section 3.
Respiratory Protection (type): Organic vapor mask required for fumes above TWA.
Ventilation: Local Exhaust preferred Special: NE
Mechanical: OK Other: NE
Protective Gloves: plastic or rubber Eye Protection: Goggles or face shield
Other Protective Clothing or Equipment: as required to avoid contact.
Work/Hygienic Practices: Wash after use. Follow good industrial hygienic practices.

9. PHYSICAL AND CHEMICAL PROPERTIES

Boiling Point: >297 F
Specific Gravity: 1.09
Vapor Pressure (mm Hg): NE
Melting Point: NE
Vapor Density: NE
Evaporation Rate: <1 (butyl acetate=1)
Solubility in water: partial
pH: NE
Flash Point: >199 F (TOC)
Flammable Limits: lel: NE uel: NE
Appearance and odor: Pale yellow liquid, ammonia odor.

10. STABILITY AND REACTIVITY

Stability : STABLE Conditions to avoid : none

Incompatibility (materials to avoid): strong bases & acids, oxidizers, sulfides, halogens.
Hazardous Decomposition or Byproducts (incomplete combustion): May release oxides of nitrogen, carbon monoxide, carbon dioxide, various organics.
Hazardous Polymerization: WILL NOT OCCUR Conditions to avoid: none

11. TOXICOLOGICAL INFORMATION

Routes of entry: Inhalation: yes Skin: yes Ingestion: yes

Health Hazards (acute and chronic): Contact with material or fumes may cause skin, eye and respiratory tract irritation or burns. Eye damage may be permanent. Harmful amounts of material may be absorbed through the skin. Repeated inhalation of fumes may cause asthma. Ingestion of material may cause digestive tract irritation or burns. May be mutagenic in lab animals. Chronic skin and inhalation exposures may cause sensitization. Chronic exposure may result in liver and kidney damage. Studies show that potential health risks vary by individual. Always minimize exposure as a precaution.

Carcinogenicity: not determined NPT? no IARC Monographs? no

12. ECOLOGICAL INFORMATION

Toxicity: NE
Bio-accumulative Potential: NE
PBT & vPvB Assessment: NE
Persistence & Degradability: NE
Mobility in Soil: NE
Other Adverse Effects: NE

13. DISPOSAL CONSIDERATIONS

Waste Disposal Method: dispose of in accordance with all local state and federal regulations
Other Precautions: Avoid skin & eye contact, inhalation & ingestion of fumes and material. Wash contaminated clothing before reuse. Keep away from children.

14. TRANSPORT INFORMATION

DOT Classification: Not regulated as dangerous goods
IATA Classification: Not regulated as dangerous goods
IMDG Classification: Not regulated as dangerous goods
Marine Pollutant: NE

15. REGULATORY INFORMATION

NFPA Classification (NFPA 325M, 8th edition)(Health, Flammability, Reactivity): 2-1-0

16. OTHER INFORMATION

The information and recommendations contained within this publication have been compiled from sources believed to be reliable and to represent the best information available to JOHNSON MANUFACTURING at the time of issue. No warranty, guarantee, or representation is made by JOHNSON MANUFACTURING nor does JOHNSON MANUFACTURING assume any responsibility in connection there within; nor can it be assumed that all acceptable safety measures or other safety measures may not be required under particular or exceptional conditions or circumstances.

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Safety Data Sheet
To comply with 29CFR 1910.1200
OSHA's Hazard Communication Standard

Repair Bond Epoxy Resin, 234-01

Repair Bond consists of 2 components: Resin, **&** Catalyst. **Please read each SDS before using this product.**

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Princeton IA 52768

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Revised: 4/1/2026 by JMC Product Safety

2. HAZARD IDENTIFICATION

GHS Classification:
Skin Irr 2
Skin sens 1
Aquatic Acute 1
Eye Irrit. 2

GHS Label Elements:

EPOXY RESIN
WARNING

H Codes: H302, H315, H319, H317, H332, H411
Harmful if swallowed
Harmful if inhaled
Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction
Toxic to aquatic life with long lasting effects

P Codes:
P264, 280, 501, 303+361+353+310, 363, 321, 405, 273, 305+351+338+310, 337+313, 261, 272, 362, 332+313, 302+352,
Avoid breathing dust/mist/vapors/fumes/spray. Do not get in eyes, on skin, or on clothing. Use in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection. In case of inadequate ventilation use respiratory protection. Do not eat, drink or smoke when using this product. IF SWALLOWED: Rinse mouth. DO NOT induce vomiting. Immediately call a POISON CENTER/Doctor. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical advice/attention if you feel unwell. IF INHALED: Remove victim to fresh air and keep comfortable for breathing. Get medical advice/attention if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call POISON CENTER/Doctor. Wash thoroughly after use. Wash contaminated clothing before reuse. Store in a closed corrosive resistant container, with corrosive resistant liner, in cool dry place. Avoid release to the environment. Dispose of contents/container in accordance with specified local/regional/national/international regulations for disposal. Keep out of the reach of children. Read label and SDS prior to use.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous Component	CAS #	OSHA TWA	ACGIH TWA	Other Limits	Percent by Weight
Bisphenol A / Epichlorohydrin Resin	25086-38-6	NE	NE	NE	
Epoxy Resin / Bisphenol – A Polymer	25036-25-3	NE	NE	NE	
Acrylic Resin		NE	NE	NE	

Only those ingredients listed in this section have been determined to be hazardous as defined in 29CFR 1910.1200.
An ingredient marked with an asterisk(*) is also listed in 29CFR 1910.1200(D) #4 as a known or suspected cancer hazard.

+ denotes a chemical regulated as toxic by the Environmental Protection Agency (EPA) as outlined in 40CFR Part 372 (section 313)

4. FIRST AID MEASURES

Signs and symptoms of exposure: Inhalation-Nose & throat irritation, headache, dizziness, difficulty breathing, coughing. Ingestion-nausea, vomiting, cramps. Skin-redness, burning, rash, dryness. Eye-redness, burning, tearing, blurred vision.

Medical conditions aggravated by exposure: Skin, kidney and respiratory conditions.
Emergency first aid procedures:
Skin: Flush with water immediately - Seek medical attention if necessary
Eyes: Flush with water for 15 minutes - Seek medical attention
Ingestion: DO NOT induce vomiting, drink large amounts of water - seek medical attention. Never give anything by mouth to an unconscious person
Inhalation: Remove to fresh air. Support respiration if required - Seek medical attention

5. FIREFIGHTING MEASURES

Extinguishing media: dry chemical.
Special fire fighting procedures: use self sustaining respiratory suit.
Unusual Fire and Explosion Hazards: May release CO, CO2, NOx and various organic fumes may evolve.

6. ACCIDENTAL RELEASE MEASURES

Methods and materials: Flush into chemical sewer or soak up with a suitable absorbent. Wear adequate protection as described in section 8.
Environmental Precautions: Avoid release to the environment. Collect spillage.

7. HANDLING & STORAGE

Wash thoroughly after use. Wash contaminated clothing before reuse. Store in a closed corrosive resistant container, with corrosive resistant liner, in cool dry place. Keep out of the reach of children. Read label and SDS prior to use.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational Exposure Limit Values: See section 3.
Respiratory Protection (type): Organic vapor mask required for fumes above TWA.
Ventilation: Local Exhaust preferred Special: NE
Mechanical: OK Other: NE
Protective Gloves: plastic or rubber Eye Protection: Goggles or face shield
Other Protective Clothing or Equipment: as required to avoid contact.
Work/Hygienic Practices: Wash after use. Follow good industrial hygienic practices.

9. PHYSICAL AND CHEMICAL PROPERTIES

Boiling Point: >500 F Specific Gravity: 1.16
Vapor Pressure (mm Hg): NE Melting Point: NE
Vapor Density: NE Evaporation Rate: <1 (butyl acetate=1)
Solubility in water: nil pH: NE
Flash Point: >249 F (TOC) Flammable Limits: lel: NE uel: NE
Appearance and odor: Milky white paste, plastic odor.

10. STABILITY AND REACTIVITY

Stability : STABLE Conditions to avoid : none

Incompatibility (materials to avoid): strong bases & acids, oxidizers, sulfides, halogens.
Hazardous Decomposition or Byproducts (incomplete combustion): CO, CO2, NOx and various organic fumes may evolve.
Hazardous Polymerization: WILL NOT OCCUR Conditions to avoid: none

11. TOXICOLOGICAL INFORMATION

Routes of entry: Inhalation: yes Skin: yes Ingestion: yes

Health Hazards (acute and chronic): Contact with material may cause skin and eye irritation. Repeated skin contact may cause sensitization. Toxicity via inhalation is very low at room temperature. Fumes during combustion may be hazardous, avoid inhalation. Toxicity via ingestion is low, although ingestion of large amounts may be hazardous and should be avoided. May be mutagenic in lab animals. Studies show that potential health risks vary by individual. Always minimize exposure as a precaution.

Carcinogenicity: not determined NPT? no IARC Monographs? no

12. ECOLOGICAL INFORMATION

Toxicity: NE **Persistence & Degradability:** NE

Bio-accumulative Potential: NE
PBT & vPvB Assessment: NE
Mobility in Soil: NE
Other Adverse Effects: NE

13. DISPOSAL CONSIDERATIONS

Waste Disposal Method: dispose of in accordance with all local state and federal regulations
Other Precautions: Avoid skin & eye contact, inhalation & ingestion of fumes and material. Wash contaminated clothing before reuse. Keep away from children.

14. TRANSPORT INFORMATION

DOT Classification: Not regulated as dangerous goods
IATA Classification: Not regulated as dangerous goods
IMDG Classification: Not regulated as dangerous goods
Marine Pollutant: NE

15. REGULATORY INFORMATION

NFPA Classification (NFPA 325M,8th edition)(Health, Flammability, Reactivity): 2-1-0

This product can expose you to chemicals including epichlorohydrin, which is known to the state of California to cause cancer and/or birth defects or reproductive harm. For more information go to www.P65Warnings.ca.gov

16. OTHER INFORMATION

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