JOHNSON MANUFACTURING COMPANY
Safety Data Sheet
To comply with 29CFR 1910.1200
OSHA’s Hazard Communication Standard

50/50 Flux & Solder, 10-00

1. PRODUCT AND COMPANY INFORMATION

Johnson Manufacturing Company
114 Lost Grove Road
Princeton IA 52768
Emergency Telephone 1-(563)-289-5123
CHEMTREC AFTER HOURS 1-(800)-424-9300
Revised 1/1/2021 by JMC Product Safety

2. HAZARD IDENTIFICATION

GHS Classification:
Acute Tox. 4 *
Skin Corr. 1B
Aquatic Acute 1
Aquatic Chronic 1
Eye Irrit. 2
Chronic tox 2
Repro tox 2
Carcino 2

GHS Label Elements:
ZINC AMMONIUM CHLORIDE & LEAD
DANGER

H Codes: H302, H351, H361, H373, H410
Harmful if swallowed
Harmful if inhaled
Causes severe skin burns and eye damage
May be corrosive to metals
Suspected of causing cancer
Suspected of damaging fertility or the unborn child
May cause damage to organs through prolonged or repeated exposure
Very toxic to aquatic life with long lasting effects

P Codes:
Do not breathe dust/mist/vapors/fumes. Do not get in eyes, on skin, or on clothing. Use in a well ventilated area. Wear protective gloves/protective clothing/eye protection/face protection. In case of inadequate ventilation use respiratory protection. Do not eat, drink or smoke when using this product. IF SWALLOWED: Rinse mouth. DO NOT induce vomiting. Immediately call a POISON CENTER/Doctor. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical advice/attention if you feel unwell. IF INHALED: Remove victim to to fresh air and keep comfortable for breathing. Get medical advice/attention if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call POISON CENTER/Doctor. Wash thoroughly after use. Wash contaminated clothing before reuse. Store in a closed corrosive resistant container, with corrosive resistant liner, in cool dry place. Avoid release to the environment. Dispose of contents/container in accordance with specified local/regional/national/international regulations for disposal. Keep out of the reach of children. Read label and SDS prior to use.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Hazardous Component</th>
<th>CAS #</th>
<th>OSHA TWA</th>
<th>ACIGH TWA</th>
<th>Other limits</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tin</td>
<td>7440-31-5</td>
<td>2mg/M3</td>
<td>2mg/M3</td>
<td>NE</td>
<td></td>
</tr>
<tr>
<td>* + Lead</td>
<td>7439-92-1</td>
<td>0.05mg/M3</td>
<td>0.05mg/M3</td>
<td>NE</td>
<td>40</td>
</tr>
<tr>
<td>+ Zinc Chloride</td>
<td>7646-85-7</td>
<td>1mg/M3</td>
<td>1mg/M3</td>
<td>NE</td>
<td>8</td>
</tr>
<tr>
<td>Ammonium Chloride</td>
<td>12125-02-9</td>
<td>10mg/M3</td>
<td>10mg/M3</td>
<td>NE</td>
<td></td>
</tr>
</tbody>
</table>

As Zinc Ammonium Chloride

Only those ingredients listed in this section have been determined to be hazardous as defined in 29CFR 1910.1200.
An ingredient marked with an asterisk(*) is also listed in 29CFR 1910.1200(D) #4 as a known or suspected cancer hazard.
4. **FIRST AID MEASURES**

**Signs and symptoms of exposure:** Inhalation - Nose & throat irritation, headache, dizziness, difficulty breathing, coughing. Ingestion - Nausea, vomiting, cramps. Skin - redness, burning, rash, dryness. Eye - redness, burning, tearing, blurred vision.

**Medical conditions aggravated by exposure:** Skin, kidney and respiratory conditions.

**Emergency first aid procedures:**
- **Skin:** Flush with water immediately - Seek medical attention if necessary
- **Eyes:** Flush with water for 15 minutes - Seek medical attention
- **Ingestion:** DO NOT induce vomiting, drink large amounts of water - seek medical attention. Never give anything by mouth to an unconscious person
- **Inhalation:** Remove to fresh air. Support respiration if required - Seek medical attention

5. **FIREFIGHTING MEASURES**

**Extinguishing media:** dry chemical.

**Special fire fighting procedures:** use self sustaining respiratory suit.

**Unusual Fire and Explosion Hazards:** May release hydrochloric acid, zinc chloride, zinc oxide, lead, tin, ammonia fumes.

6. **ACCIDENTAL RELEASE MEASURES**

**Methods and materials:** Flush into chemical sewer or soak up with a suitable absorbent. Wear adequate protection as described in section 8.

**Environmental Precautions:** Avoid release to the environment. Collect spillage.

7. **HANDLING & STORAGE**

Wash thoroughly after use. Wash contaminated clothing before reuse. Store in a closed corrosive resistant container, with corrosive resistant liner, in cool dry place. Keep out of the reach of children. Read label and SDS prior to use.

8. **EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Occupational Exposure Limit Values:** See section 3.

**Respiratory Protection (type):** Acid/HEPA mask required for fumes above TWA.

**Ventilation:** Local Exhaust preferred Special: NE

**Mechanical:** OK Other: NE

**Protective Gloves:** plastic or rubber

**Eye Protection:** Goggles or face shield

**Other Protective Clothing or Equipment:** as required to avoid contact.

**Work/Hygienic Practices:** Wash after use. Follow good industrial hygienic practices.

9. **PHYSICAL AND CHEMICAL PROPERTIES**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Boiling Point</td>
<td>230 °F</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>5.0</td>
</tr>
<tr>
<td>Vapor Pressure (mm Hg)</td>
<td>NE</td>
</tr>
<tr>
<td>Melting Point</td>
<td>NE</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>NE</td>
</tr>
<tr>
<td>Evaporation Rate:</td>
<td>&lt;1 (butyl acetate=1)</td>
</tr>
<tr>
<td>Solubility in water:</td>
<td>40%</td>
</tr>
<tr>
<td>pH</td>
<td>NE</td>
</tr>
<tr>
<td>Flash Point (TOC)</td>
<td>NE</td>
</tr>
<tr>
<td>Flammable Limits:</td>
<td>NE</td>
</tr>
<tr>
<td>Appearance and odor:</td>
<td>Grey paste, wintergreen odor.</td>
</tr>
</tbody>
</table>

10. **STABILITY AND REACTIVITY**

**Stability:** STABLE  Conditions to avoid: none

**Incompatibility (materials to avoid):** strong bases & acids, oxidizers, sulfides, halogens.

**Hazardous Decomposition or Byproducts (incomplete combustion):** Hydrochloric acid, zinc oxide, chlorine, lead, tin, ammonia, zinc chloride.

**Hazardous Polymerization:** WILL NOT OCCUR  Conditions to avoid: none

11. **TOXICOLOGICAL INFORMATION**

**Routes of entry:** Inhalation: yes  Skin: no  Ingestion: yes
Health Hazards (acute and chronic): Contact with material & fumes may cause skin, eye & respiratory irritation or burns. Inhalation &/or ingestion of material or fumes may result in flu like symptoms, insomnia, muscle weakness, digestive tract irritation or burns. Gross inhalation or ingestion may be toxic and can result in death. Symptoms of toxicity may take hours/days to manifest. Chronic exposures, inhalation or ingestion, may result in liver, kidney, red blood cell, reproductive & nervous system effects. Health effects may be cumulative over many exposures. May be mutagenic in lab animals. May cause sensitization. Studies show that health risks vary by individual. Minimize exposure as a precaution. See OSHA 29 CFR 1910.1025(subpartZ).

Carcinogenicity: not determined NPT? no IARC Monographs? Lead suspect

12. ECOLOGICAL INFORMATION

Toxicity: NE
Bio-accumulative Potential: NE
PBT & vPvB Assessment: NE
Persistence & Degradability: NE
Mobility in Soil: NE
Other Adverse Effects: NE

13. DISPOSAL CONSIDERATIONS

Waste Disposal Method: dispose of in accordance with all local state and federal regulations
Other Precautions: Avoid skin & eye contact, inhalation & ingestion of fumes and material. Wash contaminated clothing before reuse. Keep away from children.

14. TRANSPORT INFORMATION

DOT Classification: Non-Hazardous
Marine Pollutant: NE

15. REGULATORY INFORMATION

NFPA Classification (NFPA 325M, 8th edition)(Health, Flammability, Reactivity): 2-1-0
This product can expose you to chemicals including lead, which is known to the state of California to cause cancer and/or birth defects or reproductive harm. For more information go to www.P65Warnings.ca.gov

16. OTHER INFORMATION

The information and recommendations contained within this publication have been compiled from sources believed to be reliable and to represent the best information available to JOHNSON MANUFACTURING at the time of issue. No warranty, guarantee, or representation is made by JOHNSON MANUFACTURING nor does JOHNSON MANUFACTURING assume any responsibility in connection there within; nor can it be assumed that all acceptable safety measures or other safety measures may not be required under particular or exceptional conditions or circumstances.

NE = not established  NA = not applicable

Form 303.04 Rev.E